



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB877528-4-21
Job Sheet 170021



Part No: RB877528-4-21

Job Qty: 4 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/8/18

Job Tracking No:

Due Date: 1/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Rev 3

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/9/18	0.00	0.00	Start Up Machining-1		SL 18-1-9
110	CNC Lathe	4 pcs		1/10/18	0.00	0.67	MORI SL-154		SL
120	QC	4 pcs		1/10/18	0.00	0.00	QC2 Machining-4		SL
130	QC	4 pcs		1/10/18	0.00	0.00	QC8 Machining-4		SL 18-1-9
140	QC	4 pcs		1/10/18	0.00	0.00	QC5		38
150	Outsource	4 pcs		1/10/18	0.00	0.00	Outsource4		18/1/26
160	Packaging	4 pcs		1/10/18	0.00	0.00	Packaging2		18/1/26
170	QC	4 pcs		1/10/18	0.00	0.00	QC5		38
180	Packaging	4 pcs		1/10/18	0.00	0.00	Packaging3-1 GA		AT 18/1/26
190	QC21-SA	4 Ea		1/10/18	0.00	0.00	QC21		21 FEB 23 2018

Part Op 110 - 1-Machine as per DWG. FB612 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - -Issue P/O to ATG: 035802 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2
-Certification of Conformity is required
JAN 17 2017 WLS

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.000	0	26	0	0

5008424

-33

Part Specifications

Specifications could not be found.

5008424 24"

Plex 1/8/18 9:21 AM Dart.lajeunesse.marie

DART
AEROSPACE
S030227

Dart Aerospace Ltd.
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CANADA
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Cap

PART NO: RB877528-4-21

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 01/09/18

Job No: 170021

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

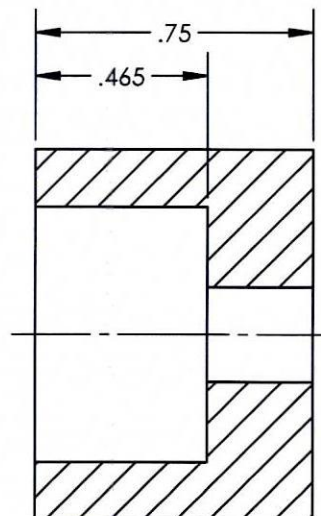
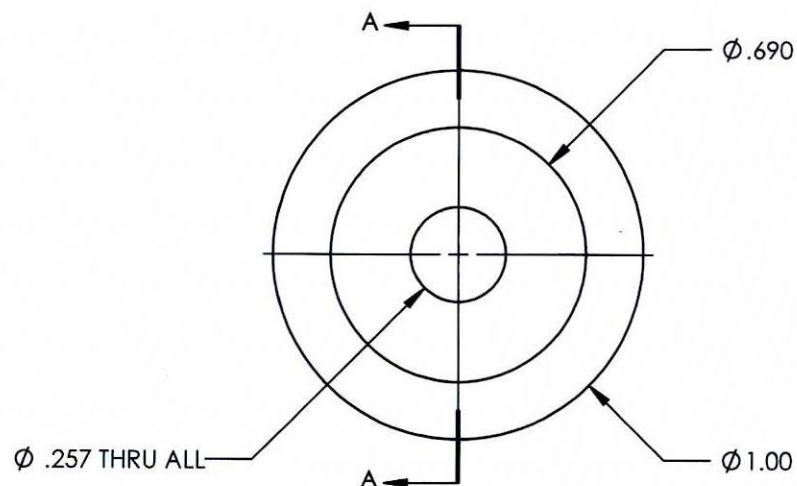
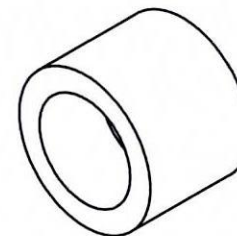
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date :	Step #:	QTY Effective :			MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
OTHER : ☐						

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



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WORK ORDER
NO. 1780021415
18-01-08

SECTION A-A

(-21)

CAP

DART AEROSPACE	
TITLE DAMPER BEARING TOOL KIT	
DWG NO. RB877528-4-21	REV 3
MAT'L 6061 T6	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/8$ ANGLES $\pm 5^\circ$	APPROVED <i>D. West</i> TREAT FINISH BLACK ANODIZE
1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$ 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL MD 500D
SCALE 2:1	DATE 6/28/2000
SHEET 8 OF 9	



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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO038802

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Fwd Bracket Issue P/O to ATG :							
25	168297	647.1817	Support RH ISSUE P/O: Hard Anodize, Color Black As Per Dwg. 647.1800 Rev. A	Firmed	1/31/18	4 pcs	0 pcs	4 pcs	\$0.01/pcs	\$0.04
26	169392	647.7910	Angle Bracket ISSUE P/O: Hard Anodize, Color Black and Prime as per Dwg. 647.7900 Rev.	Firmed	1/31/18	22 pcs	0 pcs	22 pcs	\$0.01/pcs	\$0.22
27	169393	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	1/31/18	8 pcs	0 pcs	8 pcs	\$0.01/pcs	\$0.08
28	169397	647.7916	Bracket ISSUE P/O: Hard Anodize, Color Black and Prime as per Dwg 647.7900	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$0.01/pcs	\$0.10
29	169914	SWA6A-800A	Connector Bushing -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$0.01/pcs	\$0.10
30	169929	RBW6405G02131- 3G-3	Bell -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 Water seal - Certificate of Conformity is required	Firmed	1/31/18	3 pcs	0 pcs	3 pcs	\$17.50/pcs	\$52.50
31	170021	RB877528-4-21	Cap -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2 -Certification of Comformity is required	Firmed	1/31/18	4 pcs	0 pcs	4 pcs	\$17.50/pcs	\$70.00
32	169858	RBD29905-5	Hook -Issue P/O to ATG : PO	Firmed	1/31/18	4 pcs	0 pcs	4 pcs	\$0.01/pcs	\$0.04



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914486

Date: 24-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
3 ea	Part: RBW6405G02131-3G-3 Bell Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 22399	Rev: D	PO: PO038802 Line: 30
4 ea	Part: RB877528-4-21 Cap Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 22400	Rev: 3	PO: PO038802 Line: 31
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/01/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			